



# Loader/Stacker for cylindrical parts

in CNC

● Mechanical engineering

● Realizations

● Cabling

● Machines

**Parts loader** for all types of machine for **automatic feeding**. Storage system for **450 parts ready for machining**.

The operator fills the stoker using a **loading drawer**. This same drawer is used to feed individual parts to the machine using a **2-axis pick-and-place** system.

The station can handle workpieces from **Ø1 to Ø13** and lengths from **40 to 200 mm**.

**Operator HMI with touch screen** and various buttons. Secure access hatches for changing series. All oil from the machine is collected and returned.

SPECIFICATIONS :

- Ø pieces = Ø3 to Ø13mm
- Part length from 40 to 200mm
- Overall dimensions LxHxW (Charger + Storer) : 1800x2150x475mm
- Storage of 18 levels of 25 parts
- Data exchange with the machine



Reference : 3720

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